

Tuesday, 11/29/2005 7:13:30 PM
Linda Lacelle

Date:
User:

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LATCH ASSEMBLY
Job Number	: 25050	Part Number	: D2586
Estimate Number	: 10303	Drawing Number	: D2586 REV C1
P.O. Number	: 11/29/2005 S.O. No. :	Project Number	: N/A
This Issue	: NC	Drawing Revision	: C1
Prsht Rev.	: 11	Material	:
First Issue	:	Due Date	: 12/20/2005
Previous Run	:	Qty:	100
Written By	: <u>NG 02-01-31</u>	Um:	Each
Checked & Approved By	:		
Comment	: Created By Auto Work Order <u>REF.</u>		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 8000000187 8/05/11/30

Possible Supplier: Southco, P/N: C2-32-25

Certification Required

Tools:

2.0

C23225

DOOR LATCH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)

DOOR LATCH

Tools:

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

1-Receive and inspect for transit damage

2-Attach certification

3-Stock Keys as: C2-32-25 Keys

4-Discard hardware

Tools:

4.0

D30157

Lock Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)

Lock Nut

Pick:

Qty

1

Part Number

D3015-7

Description

Lock Nut

Batch

B24570

B25208 (3x)

C 205112109

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 05/12/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/29/2005 7:13:30 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LATCH ASSEMBLY

Job Number: 25050

Part Number: D2586

Job Number:



Seq. #:

Machine Or Operation:

Description :

Tools:

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill Hole to 0.191"

2-Counterface as per Dwg D2586

3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

FF

05/12/20

3

FF

05/12/13

97

Tools:

6.0

QC5

INSPECT WORK TO CURRENT STEP



05-12-20

Comment: INSPECT WORK TO CURRENT STEP

Tools:

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 134

05/12/20

100

Tools:

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

5/12/21 100

05/12/21 100

Tools:

Job Completion



W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:

WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

T.C.H. Sales Inc.
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Trans Continental Hardware
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Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: December 9, 2005

Customer Name: Dart Aerospace Ltd

Customer P.O. No.: PO00000187

TCH Order No.: 62399

Invoice No.: 76614

Date shipped: Dec 06, 2005

TCH Part No.: C2-32-25

Item Description: Black Lever Latch Raised Trigger

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature:

Roberdo Rivas

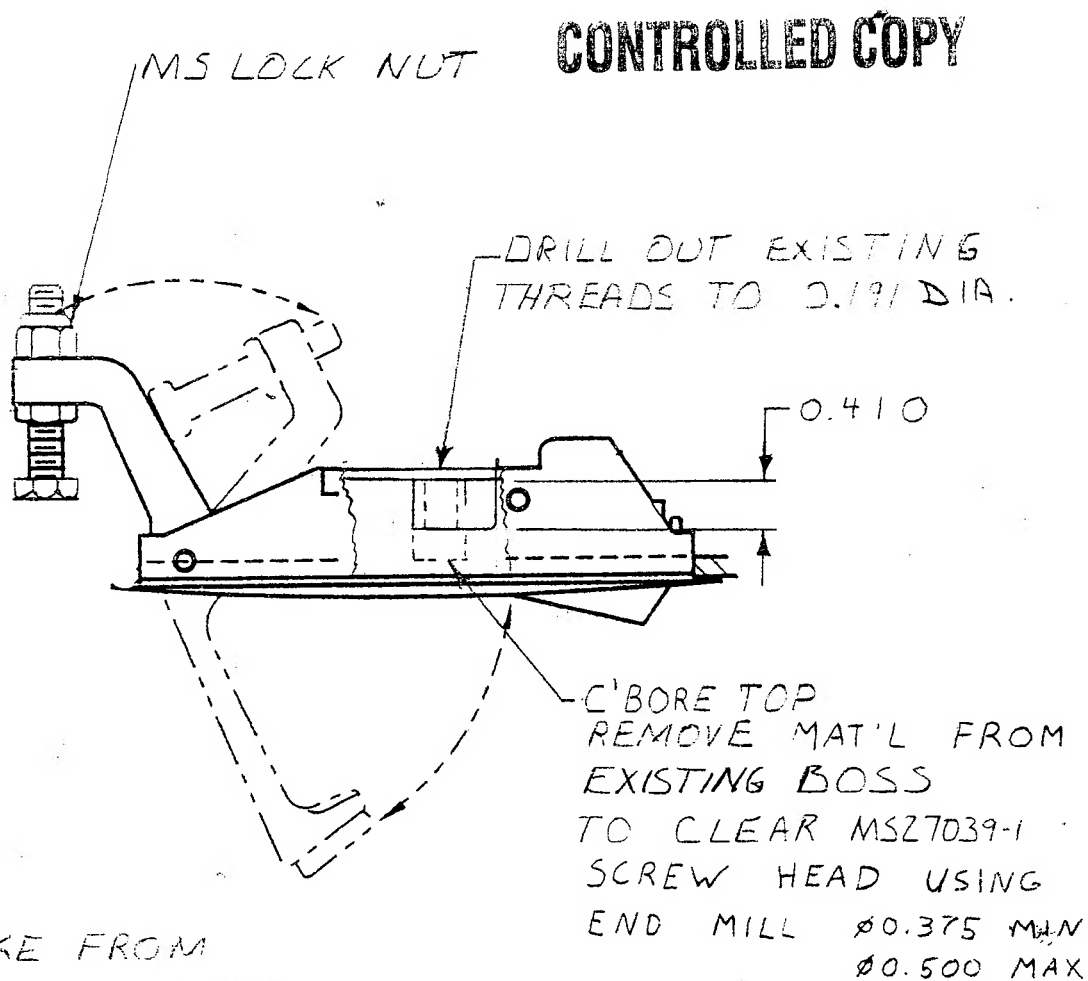
Title:

Industrial CSR



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED JA	APPROVED JA	DRAWING NO. DZ586	REV C SHEET 1 OF 1
DATE 97.09.03		TITLE DOOR LATCH	SCALE NTS
A	96.07.15	NEW ISSUE	
B	97.07.23	CHANGED C'BORE DEPTH	
C	97.09.03	REVISED C'BORE DEPTH	

RELEASED
97/09/04 KE
TSR A364



NOTE: MAKE FROM
SOUTHCO PART# C2-32-25